



IPEX

Committed to Excellence

PERFORATED BUILDING SEWER PIPE New England Perforation Pattern

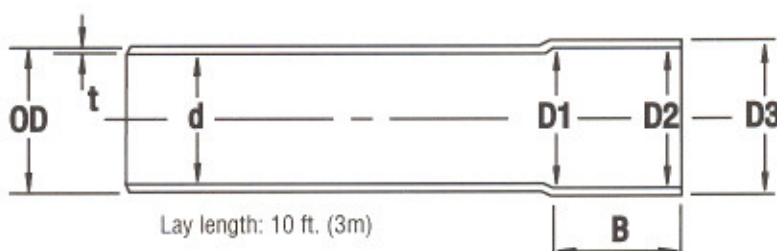
Short Form Specification

4" and 6" perforated PVC pipe shall be DR35 in 10 foot laying lengths with solvent bell ends. Pipe shall conform to requirements of ASTM D - 3034 and be certified to CSA B 182.1 and B 182.2.

Perforations shall consist of 2 rows of 1/2" (12.7mm) holes positioned at 120° radially on the pipe. Spacing between holes shall be 5" (125mm).



Hole size: 1/2" (12.7mm)
Spacing: 5" O.C. (125mm)



IMPERIAL

Nominal Pipe Size	DR	Avg Outside Dia (O.D.) inches	Min Wall Thick (t) inches	d inches	D1 inches	D2 inches	D3 inches	Bell Depth B inches	Weight lb./100 ft.	Feet per Crate
4"	35	4.22	.13	3.95	4.21	4.24	4.50	1.73	107	630
6"	35	6.28	.19	5.89	6.27	6.30	6.68	2.95	232	280

METRIC

Nominal Pipe Size	DR	Avg Outside Dia (O.D.) mm	Min Wall Thick (t) mm	d mm	D1 mm	D2 mm	D3 mm	Bell Depth B mm	Weight kg/m	Meters per Crate
100mm	35	107.1	3.3	100.4	106.9	107.6	114.2	43.9	1.6	192
150mm	35	159.4	4.9	149.7	159.3	160.0	169.7	74.9	3.0	85

Perforated pipe is also available from 8" (200mm) to 36" (900mm).

IPEX Inc.

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